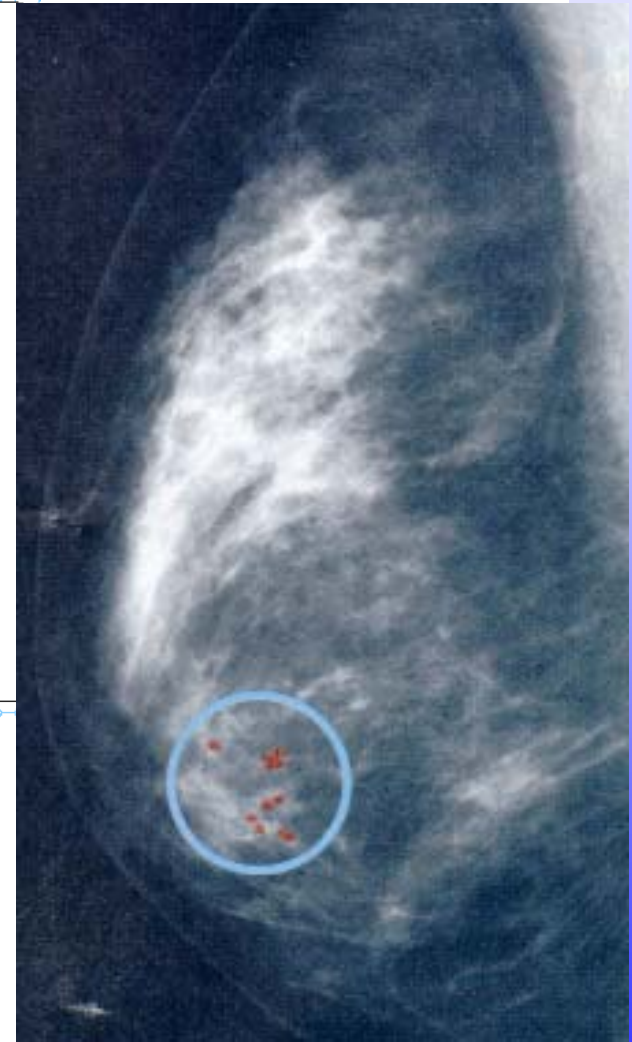
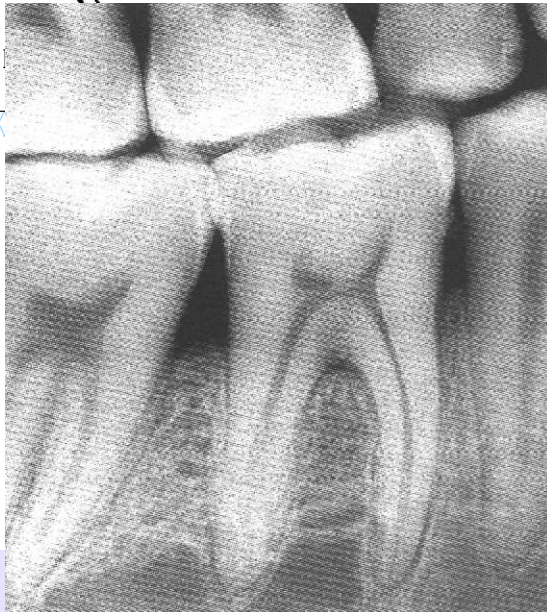
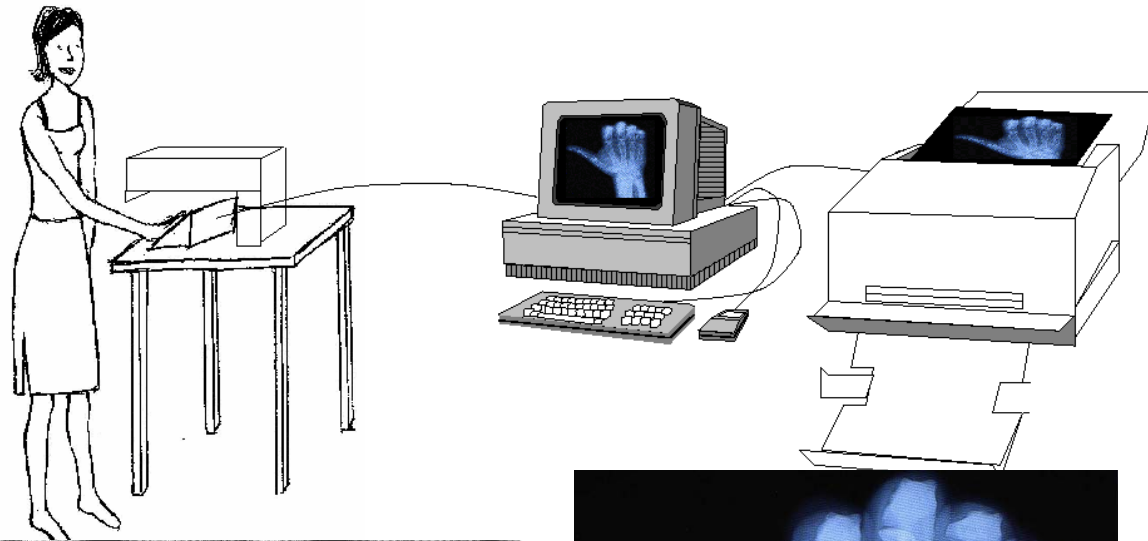
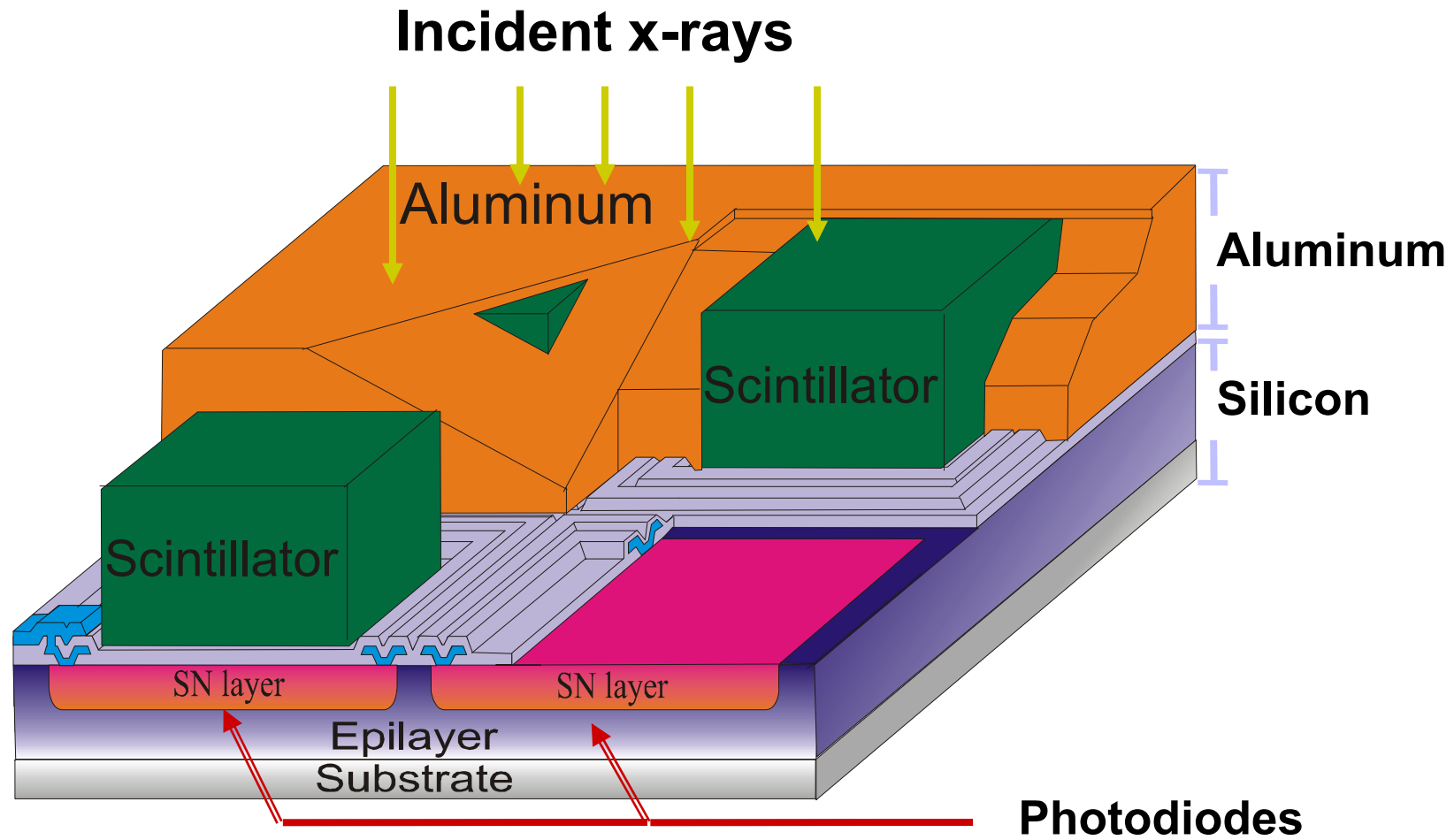


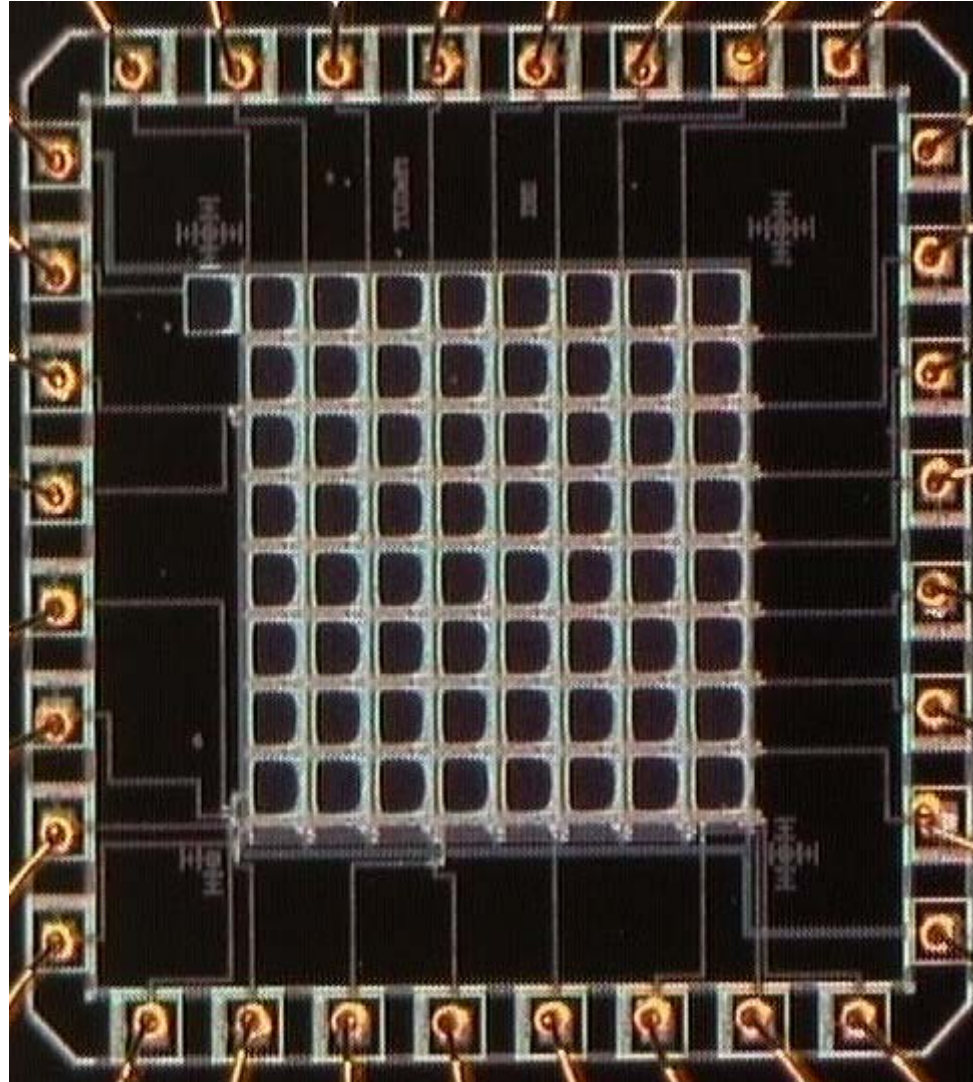
X-rays digital radiography in CMOS Tech (FCT)



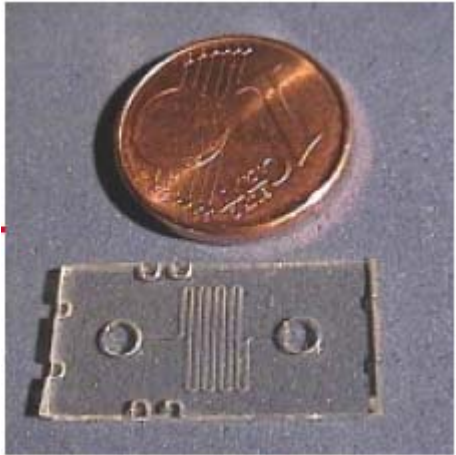
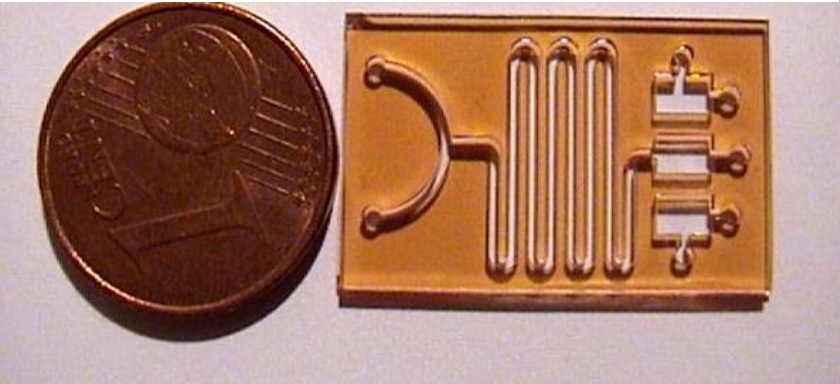
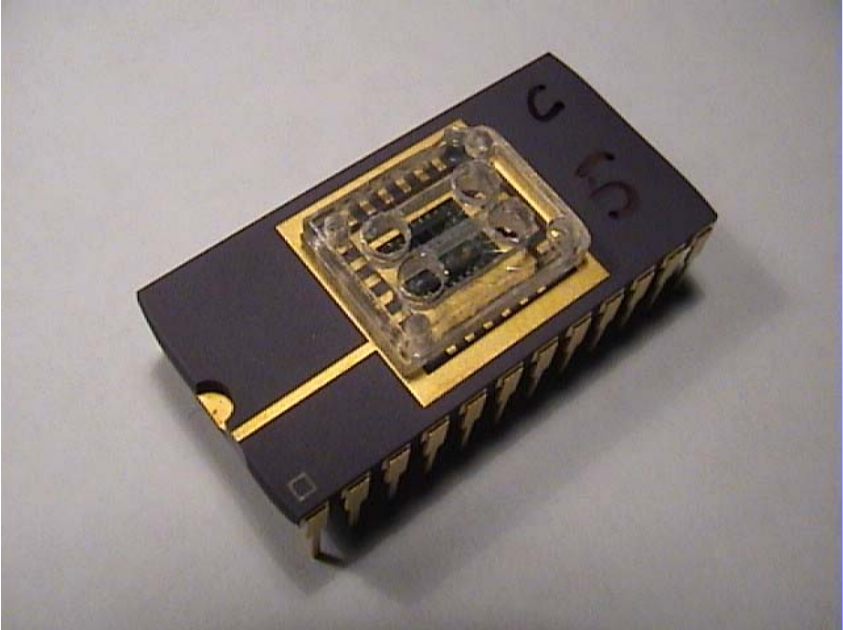
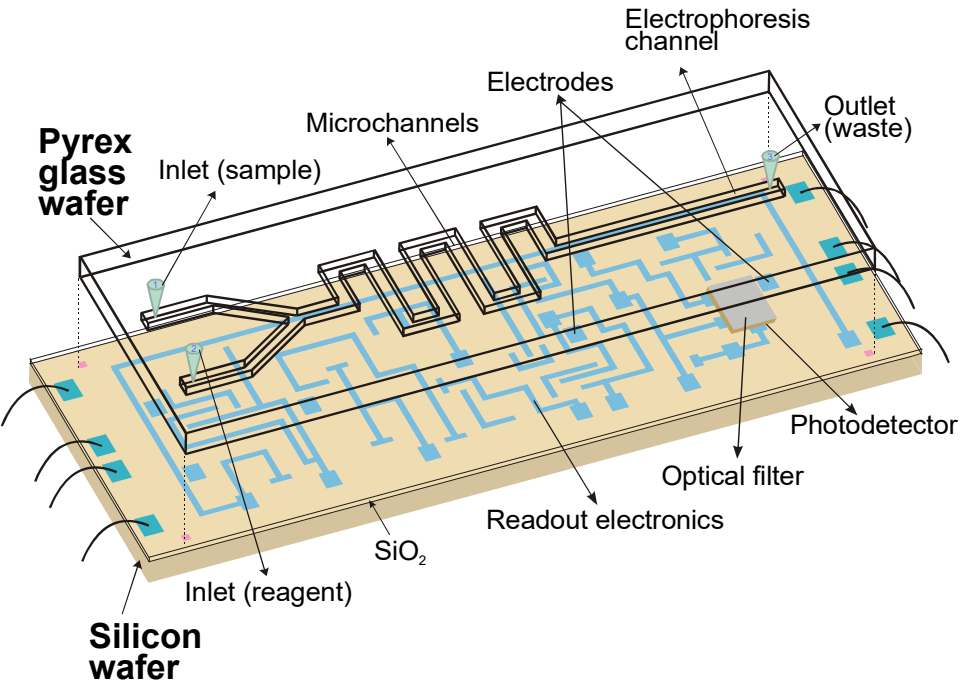
X-ray chip structure in CMOS technology



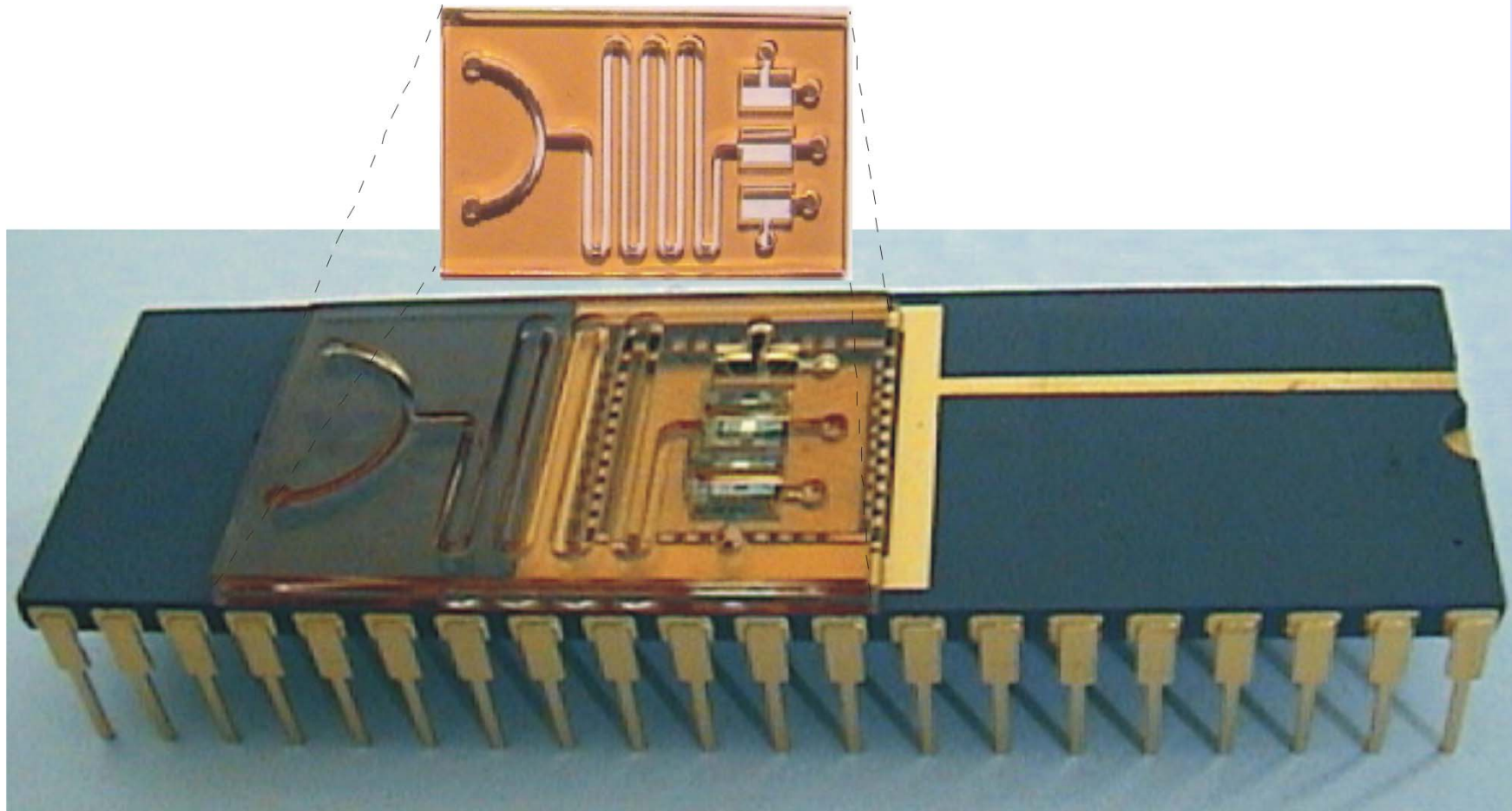
CMOS digital dental X-rays microsystem



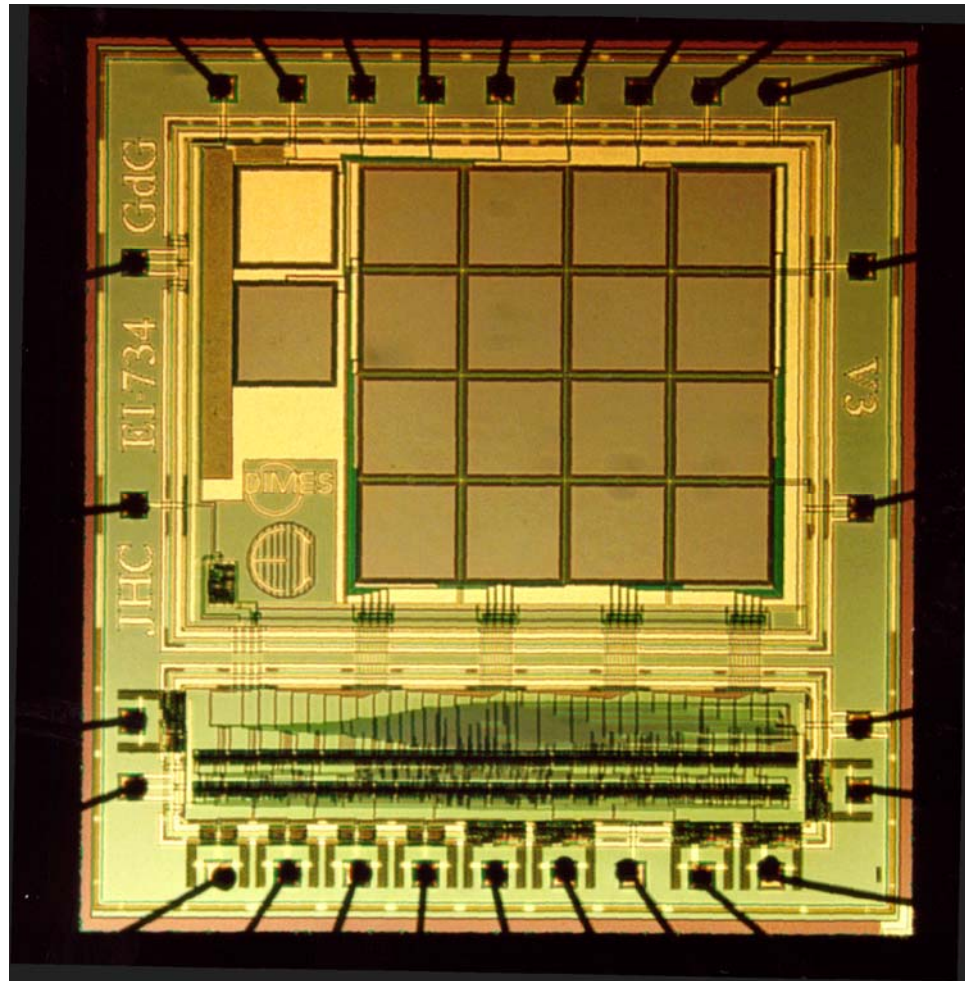
Lab-on-a-chip



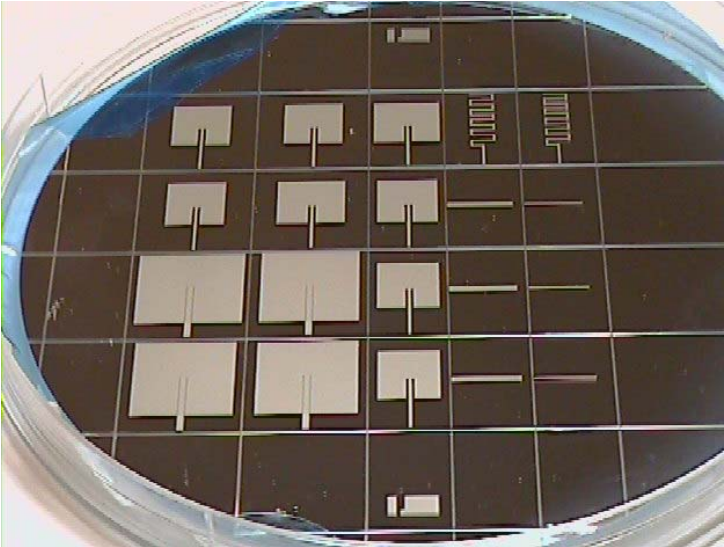
LAB-ON-A-CHIP for uric acid



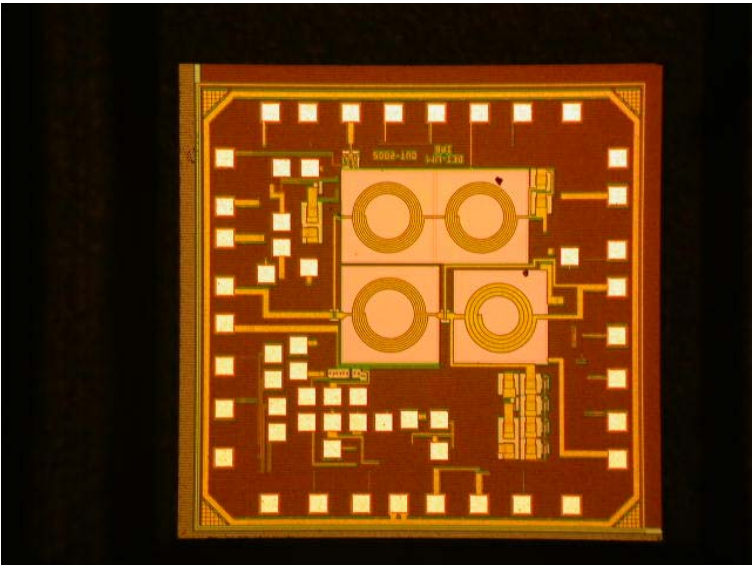
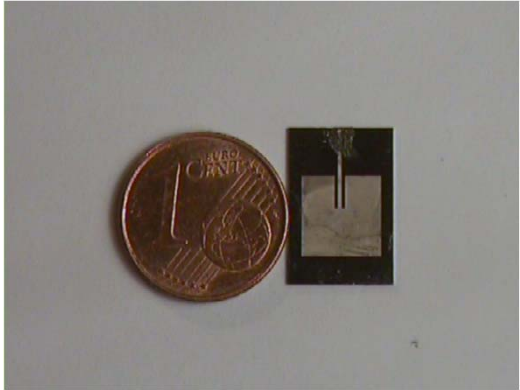
Microspectrometer for UV, visible and IV with digital output and bus interface



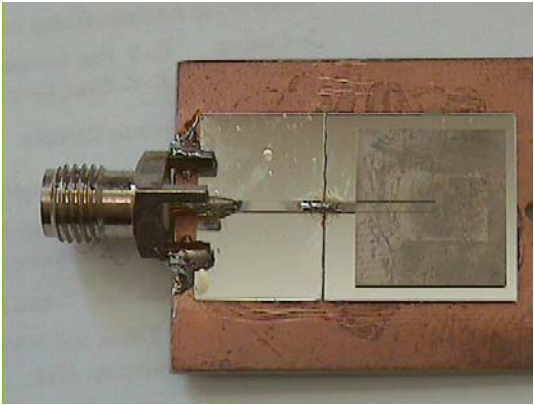
Chip-size antennas, RF CMOS 0.18 μm



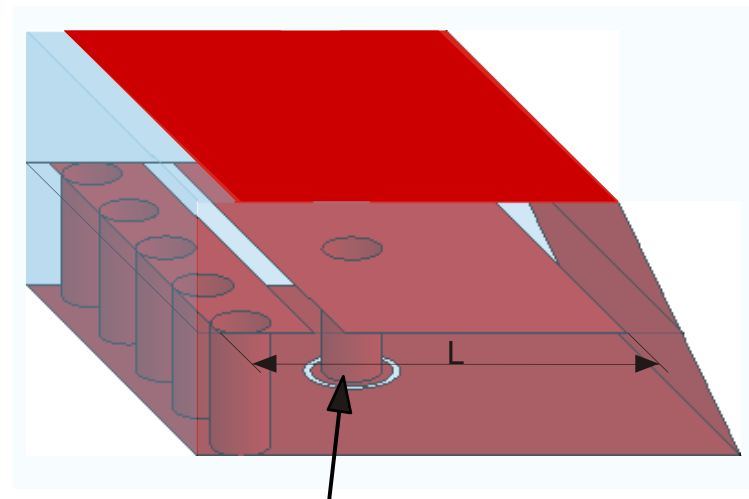
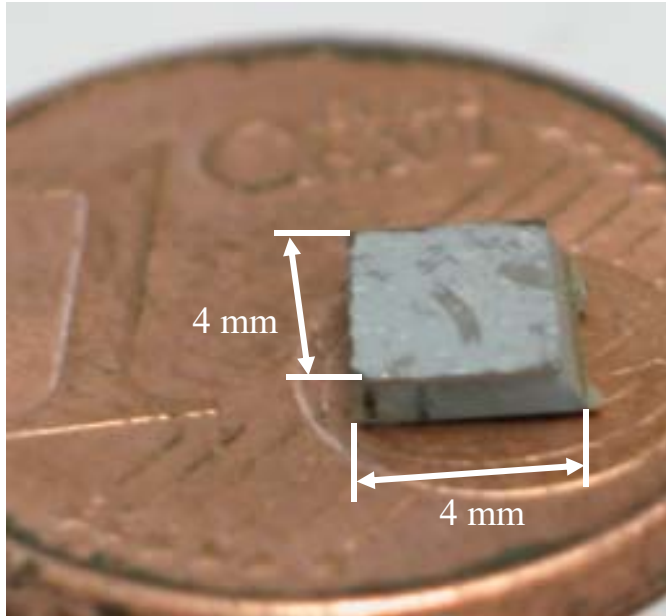
HRPS (7x7mm²)



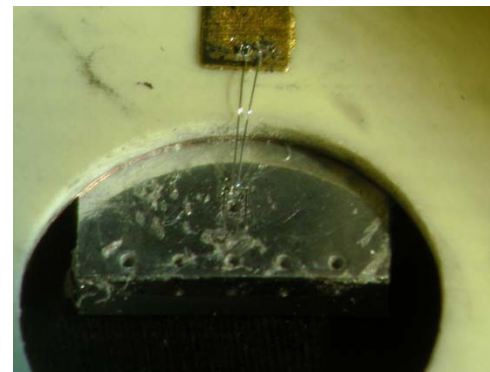
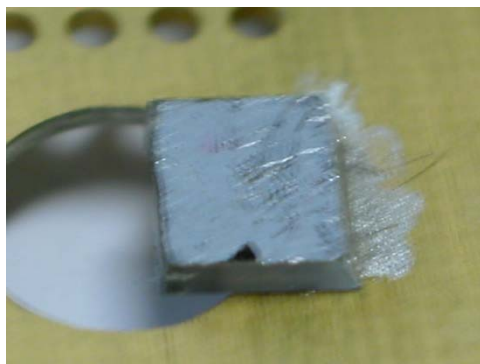
Glass (12x12mm²)



Chip-size antennas II

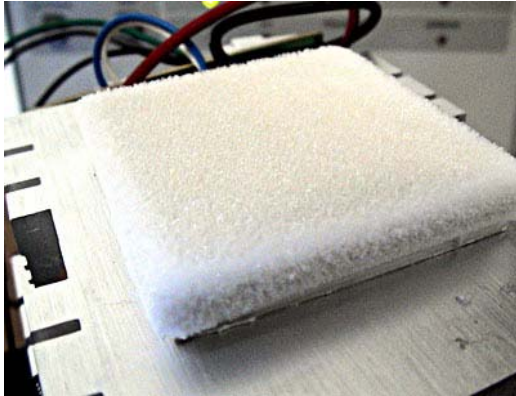


Alimentação



Peltier effect for **cooling** Applications

Cooling enough to get ice



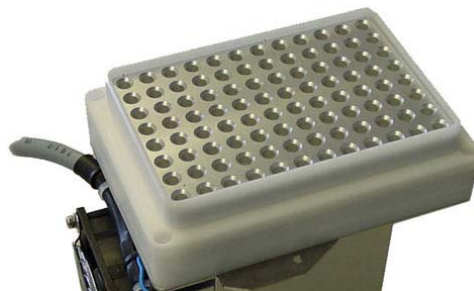
Feet or body
Cooling ?



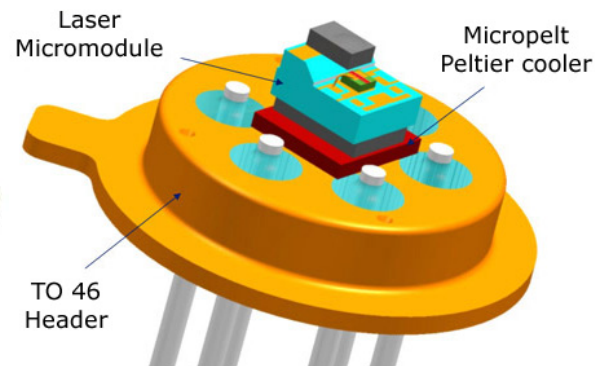
CPU Cooler



AMD Drives
Integrated Peltier
Cooling into
Chips



Control small areas
temperature arrays

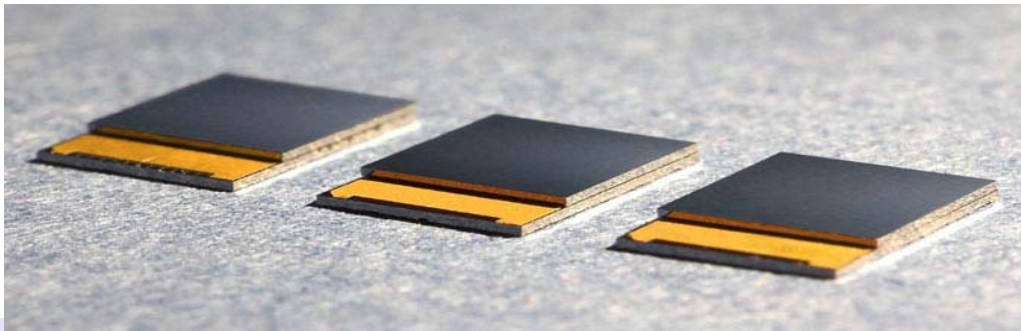
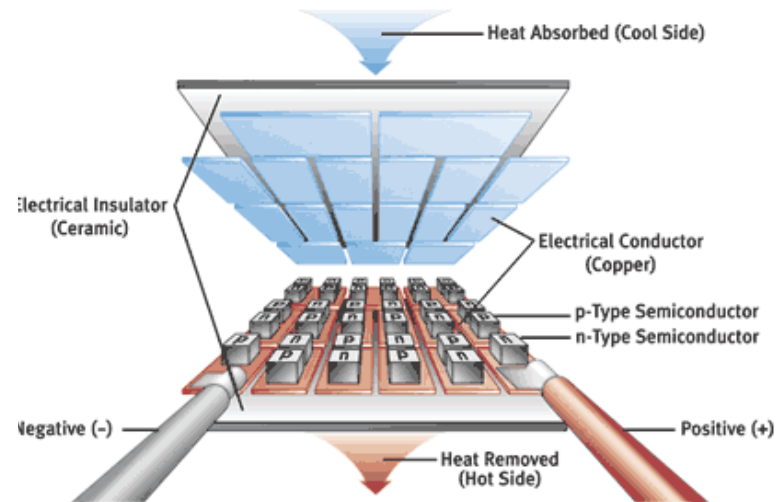
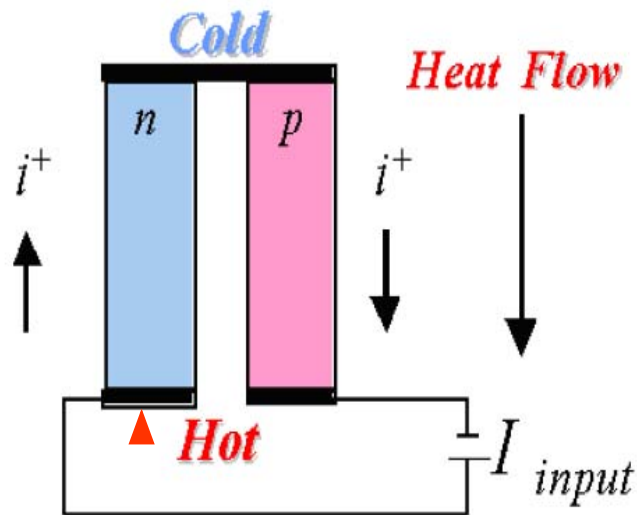


Laser chip
temperature control

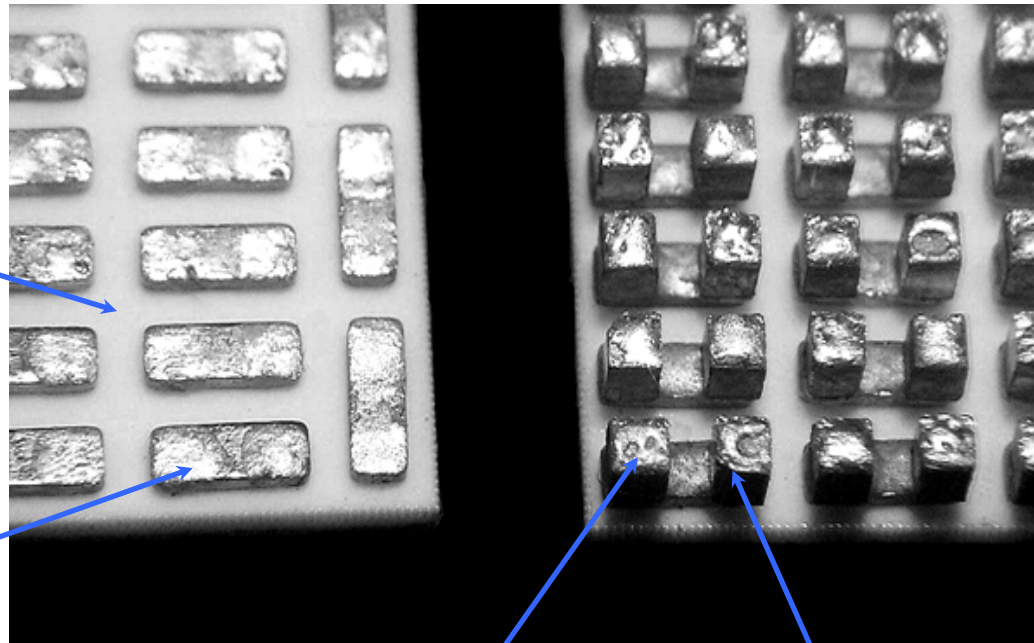
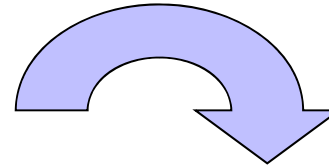
Peltier effect

A current flowing through the junction of two materials generates / removes thermal energy

➤ Solid state cooling devices



Inside a Peltier device



Ceramic plate
(Al_2O_3)

Conductor
Copper

TE* Elements (Pellets) – Bismuth Telluride / Antimony Telluride

* TE \leftrightarrow Thermoelectric

Good materials for Peltier devices

- High Seebeck coefficient α ($V/^{\circ}C$)
- Low electrical resistivity ρ ($Ohm\cdot m$)
- Low thermal conductivity λ ($Wm^{-1}K^{-1}$)

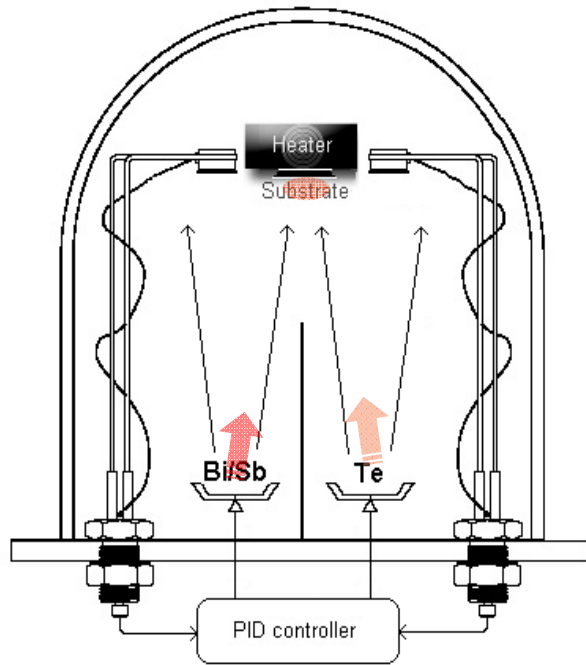
Figure of merit
(at temperature T)

$$ZT = \frac{\alpha^2}{\rho \cdot \lambda} \cdot T$$

n-type: Bi_2Te_3 – Bismuth telluride

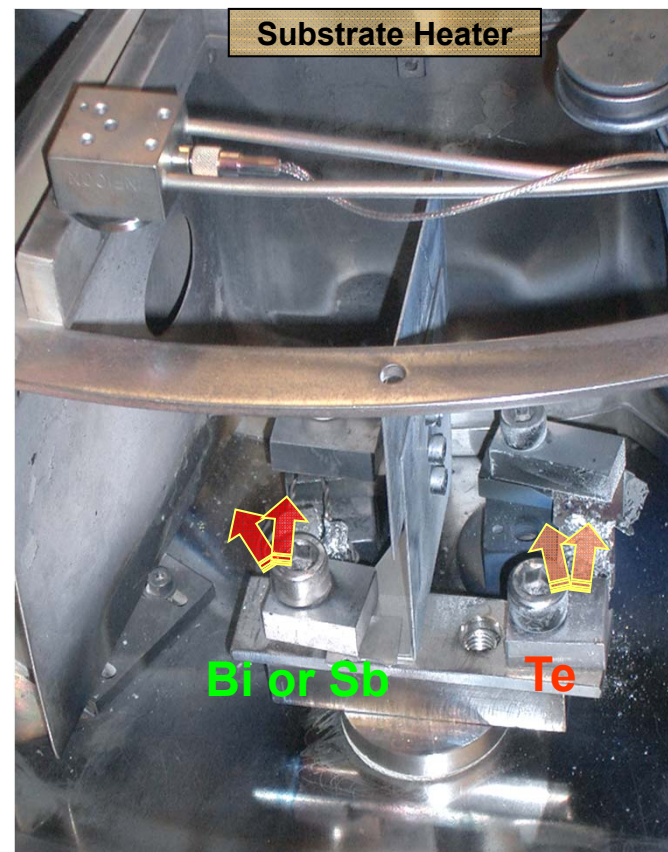
p-type: Sb_2Te_3 – Antimony telluride

Fabrication technique



- 2 crucibles (Bi/Sb and Te)
- Power controlled by PID
- Constant evaporating rate
- Two oscillating crystals
- Substrate heated
- Deposition very slow: 2 $\mu\text{m}/\text{h}$

Thermal co-evaporation



Seebeck effect Applications



**Thermoelectric
generators in space**
High reliability



Citizen Eco Drive Thermo
Powered from body heat

Thermoelectric microsystem

